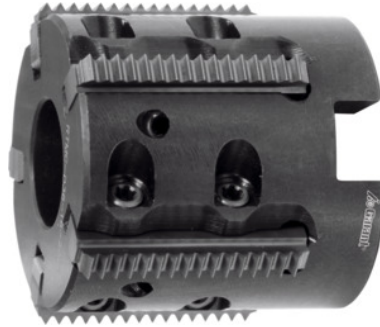


Garant

High performance indexable thread milling head, with bore, Effective Ø D: 36 mm

**Order data**

| | |
|--------------|---------------|
| Order number | 218054 36 |
| GTIN | 4045197412546 |
| Item class | 21R |

Description**Version:**

HPC thread milling cutters for reduced machining times.

Application:

For **general use** on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

Note:

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 25

Number of cutting edges Z: 5

Overall length L_{tot} : 33.5 mm

Mounting bore Ø H7: 16 mm

Fixing screw: 219926

Technical description

| | |
|--------------------------|---------|
| Overall length L_{tot} | 33.5 mm |
|--------------------------|---------|

| | |
|----------------------------------|-----------------------------------|
| Effective Ø D | 36 mm |
| Insert size | 25 |
| Fixing screw | 219926 |
| Mounting bore Ø H7 | 16 mm |
| Number of cutting edges Z | 5 |
| maximum cutting depth S_{max} | 25 mm |
| Number of clamping slots | 5 |
| Shank type | with bore |
| Application for type of drilling | for blind holes and through holes |
| Cutting direction | left-hand and right-hand |
| Through-coolant | yes |
| Type of product | thread milling cutter |

Accessories

| | |
|----------------|--------|
| Clamping screw | 219928 |
| Clamping screw | 219926 |