

mimatic
Tool Systems
Saw blades PolySAW-G Width $a_p = 1.5$ mm, TiAlN, \varnothing D: 32 mm

Order data

Order number	218224 32
GTIN	2050001737007
Item class	29C

Description
Version:

For parting off, sawing, and slitting.
 PolySAW-G permits cutting to the full depth.

Note:

Standard application values for a_e max.
 Feed f_z : 0.02 mm
 Type of toolholder: 09/16
 Number of cutting edges Z: 18
 Insert width E: 6 mm
 Engagement depth $a_{e\max}$ per cut: 7.6 mm

Technical description

Engagement depth $a_{e\max}$ per cut	7.6 mm
Type of toolholder	09/16
\varnothing D	32 mm
Insert width E	6 mm

Number of cutting edges Z	18
Coating	TiAlN
Feed f_z	0.02 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 09/16	218205 09/16
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