

mimatic
Tool Systems
Saw blades PolySAW-G Width $a_p = 1.5$ mm, TiAlN, \varnothing D: 40 mm

Order data

Order number	218224 40
GTIN	2050001737014
Item class	29C

Description
Version:

For parting off, sawing, and slitting.
 PolySAW-G permits cutting to the full depth.

Note:

Standard application values for a_e max.
 Feed f_z : 0.02 mm
 Type of toolholder: 11/18
 Number of cutting edges Z: 24
 Insert width E: 6 mm
 Engagement depth $a_{e\max}$ per cut: 10.5 mm

Technical description

Type of toolholder	11/18
Engagement depth $a_{e\max}$ per cut	10.5 mm
\varnothing D	40 mm
Insert width E	6 mm

Number of cutting edges Z	24
Coating	TiAlN
Feed f_z	0.02 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 11/18	218205 11/18
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