

mimatic
Tool Systems
Saw blades PolySAW-G Width $a_p = 1.5$ mm, TiAlN, \varnothing D: 50 mm


Order data

Order number	218226 50
GTIN	2050001737168
Item class	29C

Description

Version:

For parting off, sawing, and slitting.
 PolySAW-G permits cutting to the full depth.

Note:

Standard application values for a_e max.
 Feed f_z : 0.025 mm
 Type of toolholder: 13/21
 Number of cutting edges Z: 20
 Insert width E: 6 mm
 Engagement depth $a_{e\max}$ per cut: 14.2 mm

Technical description

Type of toolholder	13/21
Engagement depth $a_{e\max}$ per cut	14.2 mm
\varnothing D	50 mm
Insert width E	6 mm

Number of cutting edges Z	20
Coating	TiAlN
Feed f_z	0.025 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 13/21	218205 13/21
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