

mimatic
Tool Systems
Milling disc DeepMILL-G Width ap = 2 mm, TiAlN, Ø D: 32 mm

Order data

Order number	218230 32
GTIN	2050001737052
Item class	29C

Description
Version:

Slot milling, grooving, ribbed structures.
 DeepMill-G permits cutting to the full depth.

Note:

Standard application values for a_e max.
 Feed f_z : 0.025 mm
 Type of toolholder: 11/18
 Number of effective inserts Z_{eff} : 8
 Number of cutting edges Z: 16
 Insert width E: 6 mm
 Engagement depth $a_{e \text{ max}}$ per cut: 6.6 mm

Technical description

Insert width E	6 mm
Ø D	32 mm
Type of toolholder	11/18
Engagement depth $a_{e \text{ max}}$ per cut	6.6 mm

Number of cutting edges Z	16
Number of effective inserts Z_{eff}	8
Coating	TiAlN
Feed f_z	0.025 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 11/18	218205 11/18
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