

mimatic
Tool Systems
Milling disc DeepMILL-G Width ap = 2 mm, TiAlN, Ø D: 50 mm

Order data

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|--------------|---------------|
| Order number | 218230 50 |
| GTIN | 2050001737076 |
| Item class | 29C |

Description
Version:

Slot milling, grooving, ribbed structures.
 DeepMill-G permits cutting to the full depth.

Note:

Standard application values for a_e max.
 Feed f_z : 0.025 mm
 Type of toolholder: 16/26
 Number of effective inserts Z_{eff} : 12
 Number of cutting edges Z: 24
 Insert width E: 6 mm
 Engagement depth $a_{e\ max}$ per cut: 12 mm

Technical description

| | |
|---------------------------------------|-------|
| Type of toolholder | 16/26 |
| Ø D | 50 mm |
| Insert width E | 6 mm |
| Engagement depth $a_{e\ max}$ per cut | 12 mm |

| | |
|--|---------------------------|
| Number of cutting edges Z | 24 |
| Number of effective inserts Z_{eff} | 12 |
| Coating | TiAlN |
| Feed f_z | 0.025 mm |
| Material | Solid carbide |
| Type of product | Cutter insert for milling |

Accessories

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|------------------------------------|--------------|
| Toolholder Weldon shank Type 16/26 | 218205 16/26 |
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