

mimatic
Tool Systems
Milling disc DeepMILL-G Width ap = 2 mm, TiAlN, Ø D: 80 mm

Order data

Order number	218230 80
GTIN	2050001736932
Item class	29C

Description
Version:

Slot milling, grooving, ribbed structures.
 DeepMill-G permits cutting to the full depth.

Note:

Standard application values for $a_{e \max}$.
 Feed f_z : 0.025 mm
 Type of toolholder: 25/38
 Number of effective inserts Z_{eff} : 12
 Number of cutting edges Z : 24
 Insert width E : 6 mm
 Engagement depth $a_{e \max}$ per cut: 20.9 mm

Technical description

Engagement depth $a_{e \max}$ per cut	20.9 mm
Ø D	80 mm
Insert width E	6 mm
Type of toolholder	25/38

Number of cutting edges Z	24
Number of effective inserts Z_{eff}	12
Coating	TiAlN
Feed f_z	0.025 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 25/38	218205 25/38
------------------------------------	--------------