

mimatic
Tool Systems
Milling disc DeepMILL-G Width ap = 5 mm, TiAlN, Ø D: 40 mm

Order data

Order number	218236 40
GTIN	2050001737380
Item class	29C

Description
Version:

Slot milling, grooving, ribbed structures.
 DeepMill-G permits cutting to the full depth.

Note:

Standard application values for $a_{e \max}$.
 Feed f_z : 0.03 mm
 Type of toolholder: 13/21
 Number of effective inserts Z_{eff} : 9
 Number of cutting edges Z: 18
 Insert width E: 6 mm
 Engagement depth $a_{e \max}$ per cut: 9.2 mm

Technical description

Insert width E	6 mm
Type of toolholder	13/21
Ø D	40 mm
Engagement depth $a_{e \max}$ per cut	9.2 mm

Number of cutting edges Z	18
Number of effective inserts Z_{eff}	9
Coating	TiAlN
Feed f_z	0.03 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 13/21	218205 13/21
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