

mimatic
Tool Systems
Milling disc DeepMILL-G Width ap = 5 mm, TiAlN, Ø D: 63 mm

Order data

Order number	218236 63
GTIN	2050001737403
Item class	29C

Description
Version:

Slot milling, grooving, ribbed structures.
 DeepMill-G permits cutting to the full depth.

Note:

Standard application values for a_e max.
 Feed f_z : 0.03 mm
 Type of toolholder: 19/30
 Number of effective inserts Z_{eff} : 12
 Number of cutting edges Z: 24
 Insert width E: 6 mm
 Engagement depth $a_{e \text{ max}}$ per cut: 16.5 mm

Technical description

Ø D	63 mm
Insert width E	6 mm
Type of toolholder	19/30
Engagement depth $a_{e \text{ max}}$ per cut	16.5 mm

Number of cutting edges Z	24
Number of effective inserts Z_{eff}	12
Coating	TiAlN
Feed f_z	0.03 mm
Material	Solid carbide
Type of product	Cutter insert for milling

Accessories

Toolholder Weldon shank Type 19/30	218205 19/30
PolySAW toolholder with bore Type 19/30	218210 19/30