

**Garant**
**T-slot cutter, Weldon shank, Ø D / Zeff: 25/2 mm**

**Order data**

Order number	218300 25/2
GTIN	4045197608079
Item class	210

**Description**
**Version:**

End mill with clamping face and internal coolant supply. Deeply recessed at the cutting area to allow working in very deep slots. Anti-corrosion surface treatment.

**Application:**

For slots to DIN 650.

**Note:**

Coolant feed via the internal coolant supply is preferable in order to achieve optimum chip clearance. Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Number of effective inserts  $Z_{\text{eff}}$ : 2

Number of indexable inserts: 4

Slot depth  $a_p$ : 11 mm

Collar Ø  $d_1$ : 13 mm

Overhang  $L_1$ : 31 mm

Overall length  $L_{\text{tot}}$ : 82 mm

**Technical description**

suitable indexable insert	SP.T 060304
Shank Ø $D_s$ h6	16 mm
Overall length $L_{\text{tot}}$	82 mm
Number of effective inserts $Z_{\text{eff}}$	2
Pack of insert screws	219840 (8IP; 1.2 Nm)
Collar Ø $d_1$	13 mm

Overhang L <sub>1</sub>	31 mm
Cutting edge Ø D <sub>c</sub>	25 mm
Slot depth a <sub>p</sub>	11 mm
Number of indexable inserts	4
Shank type	Weldon shank
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10 pieces	219840