

Garant
T-slot cutter, Weldon shank, $\varnothing D$ / Zeff: 32/2 mm

Order data

Order number	218300 32/2
GTIN	4045197608086
Item class	210

Description
Version:

End mill with clamping face and internal coolant supply. Deeply recessed at the cutting area to allow working in very deep slots. Anti-corrosion surface treatment.

Application:

For slots to DIN 650.

Note:

Coolant feed via the internal coolant supply is preferable in order to achieve optimum chip clearance. Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of effective inserts Z_{eff} : 2

Number of indexable inserts: 4

Slot depth a_p : 14 mm

Collar $\varnothing d_1$: 17 mm

Overhang L_1 : 38 mm

Overall length L_{tot} : 88 mm

Technical description

suitable indexable insert	SP.T 09T308
Pack of insert screws	219841 (15IP; 3.0 Nm)
Collar $\varnothing d_1$	17 mm
Cutting edge $\varnothing D_c$	32 mm

Overall length L_{tot}	88 mm
Shank $\varnothing D_s$ h6	20 mm
Slot depth a_p	14 mm
Number of effective inserts Z_{eff}	2
Overhang L_1	38 mm
Number of indexable inserts	4
Shank type	Weldon shank
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
Set of insert screws 10 pieces	219841
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP