

## Garant

**Side / parting off milling cutter with collar Steel width ap = 1.5 mm, Ø D / number of teeth Z: 63/4 mm**



### Order data

Order number	218422 63/4
GTIN	4045197533760
Item class	21P

### Description

#### Version:

High-performance parting-off milling cutter system with choice of either collar and **low-cost steel blade** or collar and **high-precision temperature-resistant HSS blade**.

#### Application:

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

#### Use of the advertising text:

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

Order number: 218440 to 218444 (see main catalogue)

#### Optional extras:

HSS spare blades can be ordered extra.

#### Attention:

Please order the assembly key No. 279940 1 separately. See catalogue page 758.

#### Note:

HSS spare blades can be ordered extra.

Side and parting-off milling cutters available up to Ø D = 200 mm.

HSS spare blades can be ordered extra.

**Note re advertising text:**

HSS spare blades can be ordered as accessories (see main catalogue).

Through-coolant: no

Number of cutting edges Z: 4

maximum cutting depth  $a_{e\max}$ : 15.5 mm

Collar  $\varnothing d_1$ : 32 mm

Base toolholder  $\varnothing d_2$ : 40 mm

Collar length  $L_1$ : 38 mm

Overall length  $L_{\text{tot}}$  for  $a_p$  1.5 mm: 51.4 mm

**Technical description**

Collar $\varnothing d_1$	32 mm
Mounting bore $\varnothing$	22 mm
Base toolholder $\varnothing d_2$	40 mm
Cutting edge $\varnothing D_c$	63 mm
maximum cutting depth $a_{e\max}$	15.5 mm
Overall length $L_{\text{tot}}$ for $a_p$ 1.5 mm	51.4 mm
suitable indexable insert	XC.. 1113
Overall length $L_{\text{tot}}$ for $a_p$ 2.2 mm	52 mm
Collar length $L_1$	38 mm
Overall length $L_{\text{tot}}$ for $a_p$ 3.1 mm	52.8 mm
Number of cutting edges Z	4
Shank type	with bore
Through-coolant	no
Type of product	Side milling cutter