

**Garant**

**Side / parting off milling cutter with collar HSS width  $a_p = 2.2$  mm,  $\varnothing D$  / number of teeth Z: 160/15 mm**


**Order data**

Order number	218424 160/15
GTIN	4045197533920
Item class	21P

**Description**
**Version:**

High-performance parting-off milling cutter system with choice of either collar and **low-cost steel blade** or collar and **high-precision temperature-resistant HSS blade**.

**Application:**

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

**Use of the advertising text:**

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

Order number: 218440 to 218444 (see main catalogue)

**Attention:**

Please order the assembly key No. 279940 1 separately. See catalogue page 758.

**Note:**

HSS spare blades can be ordered extra.

Side and parting-off milling cutters available up to  $\varnothing D = 200$  mm.

**Note re advertising text:**

HSS spare blades can be ordered as accessories (see main catalogue).

Through-coolant: no

Number of cutting edges Z: 15

maximum cutting depth  $a_{e\max}$ : 40 mm  
 Collar  $\varnothing d_1$ : 80 mm  
 Base toolholder  $\varnothing d_2$ : 80 mm  
 Overall length  $L_{\text{tot}}$  for  $a_p$  2.2 mm: 65 mm  
 Overall length  $L_{\text{tot}}$  for  $a_p$  3.1 mm: 65.8 mm

## Technical description

Base toolholder $\varnothing d_2$	80 mm
Overall length $L_{\text{tot}}$ for $a_p$ 2.2 mm	65 mm
suitable indexable insert	XC.. 1119
Collar $\varnothing d_1$	80 mm
Overall length $L_{\text{tot}}$ for $a_p$ 3.1 mm	65.8 mm
Mounting bore $\varnothing$	40 mm
Cutting edge $\varnothing D_c$	160 mm
maximum cutting depth $a_{e\max}$	40 mm
Number of cutting edges Z	15
Shank type	with bore
Tool material	HSS
Through-coolant	no
Type of product	Side milling cutter