

Blade HSS width ap = 1.5 mm, \emptyset D / number of teeth Z: 63/4 mm



Order data

Order number	218440 63/4
GTIN	4045197534088
Item class	21P

Description

Version:

High-performance parting-off milling cutter system with choice of either collar and **low-cost steel blade** or collar and **high-precision temperature-resistant HSS blade.**

Application:

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

Attention:

Please order the assembly key No. 279940 1 separately. See catalogue page 758.

Note:

Side and parting-off milling cutters available up to \emptyset D = 200 mm.

Tool material: HSS

Number of cutting edges Z: 4 suitable indexable insert: XC.. 1113 Set of securing screws: 219985

Technical description

Cutting edge \varnothing D_C 63 mm

Set of securing screws	219985
suitable indexable insert	XC 1113
Number of cutting edges Z	4
Shank type	with bore
Tool material	HSS
Type of product	Side milling cutter

Accessories

Securing screw set 10 pieces 219985