

Garant

Blade HSS width $a_p = 3.1$ mm, $\varnothing D$ / number of teeth Z: 80/5 mm



Order data

| | |
|--------------|---------------|
| Order number | 218444 80/5 |
| GTIN | 4045197534187 |
| Item class | 21P |

Description

Version:

High-performance parting-off milling cutter system with choice of either collar and **low-cost steel blade** or collar and **high-precision temperature-resistant HSS blade**.

Application:

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

Attention:

Please order the assembly key No. 279940 1 separately. See catalogue page 758.

Note:

Side and parting-off milling cutters available up to $\varnothing D = 200$ mm.

Tool material: HSS

Number of cutting edges Z: 5

suitable indexable insert: XC.. 1125

Set of securing screws: 219985

Technical description

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|--------------------------------|-------|
| Cutting edge $\varnothing D_c$ | 80 mm |
|--------------------------------|-------|

| | |
|---------------------------|---------------------|
| Set of securing screws | 219985 |
| suitable indexable insert | XC.. 1125 |
| Number of cutting edges Z | 5 |
| Shank type | with bore |
| Tool material | HSS |
| Type of product | Side milling cutter |

Accessories

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|------------------------------|--------|
| Securing screw set 10 pieces | 219985 |
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