

Garant**Insert Width 1.5 mm, Type: ST900**

Order data

Order number	218450 ST900
GTIN	4045197534231
Item class	21B

Description

Application:

For side milling cutters No. 218408 – 218444 and parting-off tool No. 273560.

Note:

Standard application values for a_e max.

Type: ST900

Corner radius: 0.15 mm

Grade: HB7535

Feed f_z : 0.1 mm

Tolerance a_p : 0 / + 0.3 mm

Technical description

Type	ST900
Tolerance a_p	0 / + 0.3 mm
Feed f_z	0.1 mm
Corner radius	0.15 mm
Grade	HB7535

Tool material	Carbide
Number of changes/inserts	1
Coating	TiAlN
Type of product	Indexable insert for milling