

**Garant**
**Insert Width 3.1 mm, Type: ST900**


### Order data

|              |               |
|--------------|---------------|
| Order number | 218470 ST900  |
| GTIN         | 4045197534316 |
| Item class   | 21B           |

### Description

**Application:**

For side milling cutters No. 218408 – 218444 and parting-off tool No. 273560.

**Note:**

Standard application values for  $a_e$  max.

Type: ST900

Corner radius: 0.2 mm

Grade: HB7535

Feed  $f_z$ : 0.1 mm

Tolerance  $a_p$ : 0 / +0.3 mm

### Technical description

|                 |             |
|-----------------|-------------|
| Tolerance $a_p$ | 0 / +0.3 mm |
| Type            | ST900       |
| Feed $f_z$      | 0.1 mm      |
| Corner radius   | 0.2 mm      |
| Grade           | HB7535      |

|                           |                              |
|---------------------------|------------------------------|
| Tool material             | Carbide                      |
| Number of changes/inserts | 1                            |
| Coating                   | TiAlN                        |
| Type of product           | Indexable insert for milling |