

Garant

Side milling cutter with collar Width $a_p = 4$ mm, $\varnothing D$: 63 mm



Order data

| | |
|--------------|---------------|
| Order number | 218560 63 |
| GTIN | 4045197462381 |
| Item class | 210 |

Description

Version:

Side milling cutters of robust special steel for reduced vibration.

Application:

For milling grooves and slots. For flat or non-flat slot base.

Spare part:

No. 219948 (TX9; 2.0 Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2**, with bit No. **674248 size TX9**.

Side milling cutters available up to $\varnothing D = 200$ mm.

Tool exchange: PowerCard

Pack of insert screws: 219948 (TX9; 2.0 Nm)

Number of effective inserts Z_{eff} : 4

Number of indexable inserts: 8

maximum cutting depth $a_{e\text{max}}$: 10.5 mm

Collar $\varnothing d_1$: 40 mm

Collar length L_1 : 15 mm

Overall length L_{tot} : 50 mm

Technical description

| | |
|---------------------------------------|----------------------|
| Overall length L_{tot} | 50 mm |
| Collar $\varnothing d_1$ | 40 mm |
| Number of effective inserts Z_{eff} | 4 |
| suitable indexable insert | SNHX |
| Mounting bore \varnothing | 22 mm |
| Cutting edge $\varnothing D_c$ | 63 mm |
| maximum cutting depth $a_{e\ max}$ | 10.5 mm |
| Collar length L_1 | 15 mm |
| Number of indexable inserts | 8 |
| Shank type | with bore |
| Through-coolant | no |
| Tool exchange | PowerCard |
| ISO code indexable insert | SN.. 1102 |
| Pack of insert screws | 219948 (TX9; 2.0 Nm) |
| Type of product | Side milling cutter |

Accessories

| | |
|---|------------|
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9 | 674248 TX9 |
| Set of insert screws 10 pieces | 219948 |
| Torque screwdriver, fixed setting set torque 2,2 Nm | 211750 2,2 |