

Garant

Side milling cutter with collar Width $a_p = 8$ mm, $\varnothing D$: 50 mm



Order data

Order number	218565 50
GTIN	4045197530240
Item class	210

Description

Version:

Side milling cutters of robust special steel for reduced vibration.

Application:

For milling grooves and slots. For flat or non-flat slot base.

Spare part:

No. 219978 (TX15; 2.2 Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674248 size TX15**.

Side milling cutters available up to $\varnothing D = 200$ mm.

Tool exchange: PowerCard

Pack of insert screws: 219978 (TX15; 2.2 Nm)

Number of effective inserts Z_{eff} : 2

Number of indexable inserts: 4

maximum cutting depth $a_{e \text{ max}}$: 8.5 mm

Collar $\varnothing d_1$: 32 mm

Collar length L_1 : 15 mm

Overall length L_{tot} : 50 mm

Technical description

Mounting bore \varnothing	16 mm
suitable indexable insert	SNHX
Collar length L_1	15 mm
Cutting edge $\varnothing D_c$	50 mm
Collar $\varnothing d_1$	32 mm
Overall length L_{tot}	50 mm
Number of effective inserts Z_{eff}	2
maximum cutting depth $a_{e,max}$	8.5 mm
Number of indexable inserts	4
Shank type	with bore
Through-coolant	no
Tool exchange	PowerCard
ISO code indexable insert	SN.. 12045
Pack of insert screws	219978 (TX15; 2.2 Nm)
Type of product	Side milling cutter

Accessories

Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws 10 pieces	219978