

Shoulder mill 90° 5720VZ16, with bore, Ø D / number of teeth Z: 42/3 mm



Order data

Order number	220803 42/3
GTIN	2050002058262
Item class	28R

Description

Version:

Milling body with plain shank, balanced to G = 6.3 at 30,000 rpm. Shell-type milling cutters and milling cutters with modular interfaces have to be balancedtogether with their holder before use in high-speed copy milling. The design allows all radii of indexable inserts up to r_e =6.0mm to be mounted without modification to the milling head and without length correction.

Through-coolant: yes maximum cutting depth $a_{p max}$: 16 mm Overall length L_{tot} : 45 mm Mounting bore Ø: 16 mm suitable indexable insert: ZD.. 16M5 Insert screw: 229900 (TP20; 6.0 Nm)

Technical description

Overall length L _{tot}	45 mm
Insert screw	229900 (TP20; 6.0 Nm)
Cutting edge $Ø D_c$	42 mm
Mounting bore Ø	16 mm

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Data sheet

maximum cutting depth a _{p max}	16 mm	
suitable indexable insert	ZD 16M5	
Number of cutting edges Z	3	
Shank type	with bore	
Setting angle ĸ	90 degrees	
Milling application	Ramping	
Milling application	End milling	
Milling application	Circular milling	
Through-coolant	yes	
Type of product	Indexable insert cutter	

Accessories

Clamping screw	229900
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