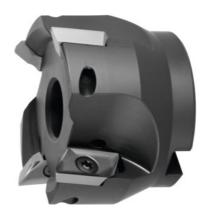


### Shoulder mill 90° 5720VZ16, with bore, Ø D / number of teeth Z: 80/5 mm



### **Order data**

Order number	220803 80/5
GTIN	4059782501713
Item class	28R

# Description

#### **Version:**

Milling body with plain shank, balanced to G = 6.3 at 30,000 rpm. Shell-type milling cutters and milling cutters with modular interfaces have to be balancedtogether with their holder before use in high-speed copy milling. The design allows all radii of indexable inserts up to  $r_e$ =6.0mm to be mounted without modification to the milling head and without length correction.

Through-coolant: yes

maximum cutting depth a<sub>p max</sub>: 16 mm

Overall length L<sub>tot</sub>: 50 mm Mounting bore Ø: 27 mm

suitable indexable insert: ZD.. 16M5 Insert screw: 229900 (TP20; 6.0 Nm)

### **Technical description**

suitable indexable insert	ZD 16M5
Mounting bore Ø	27 mm
Overall length L <sub>tot</sub>	50 mm
maximum cutting depth a <sub>p max</sub>	16 mm

Cutting edge $\emptyset$ $D_c$	80 mm
Insert screw	229900 (TP20; 6.0 Nm)
Number of cutting edges Z	5
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Ramping
Milling application	End milling
Milling application	Circular milling
Through-coolant	yes
Type of product	Indexable insert cutter

## **Accessories**

Clamping screw	229900
----------------	--------