



## Shoulder mill 90° 5720VZ16, with threaded shank, Ø D / number of teeth Z: 32/3 mm



### Order data

Order number	220806 32/3
GTIN	2050002058347
Item class	28R

### Description

#### Version:

Milling body with plain shank, balanced to  $G = 6.3$  at 30,000 rpm. Shell-type milling cutters and milling cutters with modular interfaces have to be balanced together with their holder before use in high-speed copy milling. The design allows all radii of indexable inserts up to  $r_e = 6.0$  mm to be mounted without modification to the milling head and without length correction.

Through-coolant: yes

maximum cutting depth  $a_{p\max}$ : 16 mm

Overall length  $L_{\text{tot}}$ : 50 mm

Mounting thread M: M16

suitable indexable insert: ZD.. 16M5

Insert screw: 229900 (TP20; 6.0 Nm)

### Technical description

Cutting edge Ø $D_c$	32 mm
Insert screw	229900 (TP20; 6.0 Nm)
Mounting thread M	M16
maximum cutting depth $a_{p\max}$	16 mm
Overall length $L_{\text{tot}}$	50 mm
suitable indexable insert	ZD.. 16M5
Number of cutting edges Z	3

Shank type	with threaded shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

Clamping screw	229900
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