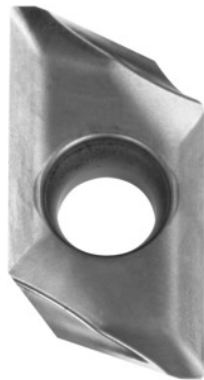



ZDET 16M508 FR-721, GH1, Type: ALU

Order data

Order number	220814 ALU
GTIN	4059782503922
Item class	28E

Description
Recommendation:

When exchanging the indexable inserts, please also replace the screws. Spare screws are supplied with the indexable inserts.

Note:

f_z for $a_e = 0.3 \times D$.

f_z for roughing up to $a_{p \max} 16$ mm: 0.12 - 0.25 mm

f_z for pre-finishing $a_p = 3$ mm: 0.05 - 0.15 mm

f_z for finishing $a_p = 1$ mm: 0.02 - 0.1 mm

Technical description

Type	ALU
f_z for roughing up to $a_{p \max} 16$ mm	0.12 - 0.25 mm
f_z for pre-finishing $a_p = 3$ mm	0.05 - 0.15 mm
f_z for finishing $a_p = 1$ mm	0.02 - 0.1 mm
Corner radius	0,8 mm
ISO code indexable insert	ZDET 16M508 FR-721

Grade	GH1
Tool material	Carbide
Number of changes/inserts	2
Type of product	Indexable insert for milling