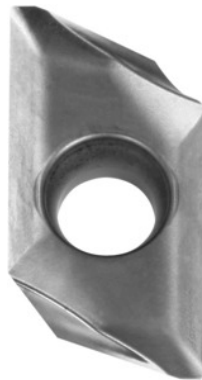



**ZDET 16M516 FR-721, GH1, Type: ALU**

**Order data**

Order number	220818 ALU
GTIN	2050002058378
Item class	28E

**Description**
**Recommendation:**

When exchanging the indexable inserts, please also replace the screws. Spare screws are supplied with the indexable inserts.

**Note:**

$f_z$  for  $a_e = 0.3 \times D$ .

$f_z$  for roughing up to  $a_{p \max} 16$  mm: 0.12 - 0.25 mm

$f_z$  for pre-finishing  $a_p = 3$  mm: 0.05 - 0.15 mm

$f_z$  for finishing  $a_p = 1$  mm: 0.02 - 0.1 mm

**Technical description**

$f_z$ for finishing $a_p = 1$ mm	0.02 - 0.1 mm
$f_z$ for pre-finishing $a_p = 3$ mm	0.05 - 0.15 mm
$f_z$ for roughing up to $a_{p \max} 16$ mm	0.12 - 0.25 mm
Type	ALU
Corner radius	1,6 mm
ISO code indexable insert	ZDET 16M516 FR-721

Grade	GH1
Tool material	Carbide
Number of changes/inserts	2
Type of product	Indexable insert for milling