KENNAMETAL

High feed rate milling cutter 7792VX, with threaded shank, \emptyset D / number of teeth Z: 32/3L mm



Order data

Order number	221905 32/3L
GTIN	4056544199096
Item class	28R

Description

Description:

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations. Machining strategy: HPC Through-coolant: yes Number of cutting edges Z: 3 maximum cutting depth $a_{p max}$: 2.5 mm Overall length L_{tot} : 43 mm Mounting thread M: M16 Indexable insert size: 12 Insert screw: 229908 (T15; 3.1 Nm)

Technical description

Insert screw	229908 (T15; 3.1 Nm)
Mounting thread M	M16
Overall length L _{tot}	43 mm
Indexable insert size	12
Cutting edge Ø D_c	32 mm

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Number of cutting edges Z	3
maximum cutting depth a _{p max}	2.5 mm
Through-coolant	yes
Shank type	with threaded shank
Milling application	Ramping
Milling application	Circular milling
Milling application	Plunging
Machining strategy	HPC

Accessories

Clamping	screw
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229908