



High feed rate milling cutter 7792VX, with threaded shank, Ø D / number of teeth Z: 32/4 mm



Order data

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|--------------|---------------|
| Order number | 221905 32/4 |
| GTIN | 4056544196538 |
| Item class | 28R |

Description

Description:

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations.

Machining strategy: HPC

Through-coolant: yes

Number of cutting edges Z: 4

maximum cutting depth $a_{p,max}$: 1.5 mm

Overall length L_{tot} : 43 mm

Mounting thread M: M16

Indexable insert size: 09

Insert screw: 229918 (T15; 2.1 Nm)

Technical description

| | |
|-----------------------------------|----------------------|
| maximum cutting depth $a_{p,max}$ | 1.5 mm |
| Overall length L_{tot} | 43 mm |
| Insert screw | 229918 (T15; 2.1 Nm) |
| Indexable insert size | 09 |
| Number of cutting edges Z | 4 |

| | |
|--------------------------------|---------------------|
| Cutting edge $\varnothing D_c$ | 32 mm |
| Mounting thread M | M16 |
| Through-coolant | yes |
| Shank type | with threaded shank |
| Milling application | Ramping |
| Milling application | Circular milling |
| Milling application | Plunging |
| Machining strategy | HPC |

Accessories

| | |
|----------------|--------|
| Clamping screw | 229918 |
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