KENNAMETAL

High feed rate milling cutter 7792VX, with bore, \varnothing D / number of teeth Z: 50/5 mm



Order data

Order number	221908 50/5
GTIN	4059782505278
Item class	28R

Description

Description:

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations.

Machining strategy: HPC Through-coolant: yes Number of cutting edges Z: 5 maximum cutting depth $a_{p max}$: 1.5 mm Overall length L_{tot} : 40 mm Mounting bore \varnothing : 22 mm Indexable insert size: 09 suitable indexable insert: XD.. 0904

Technical description

Mounting bore \emptyset

22 mm

Overall length L _{tot}	40 mm
Insert screw	229918 (T15; 2.1Nm)
suitable indexable insert	XD 0904
Indexable insert size	09
Cutting edge $Ø D_c$	50 mm
maximum cutting depth a _{p max}	1.5 mm
Number of cutting edges Z	5
Through-coolant	yes
Shank type	with bore
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC

Accessories

Clamping	screw
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229918