



## X.LT..ER-D41, X400, Indexable insert size: 16 mm



### Order data

Order number	221925 16
GTIN	4059782506107
Item class	28F

### Description

#### Version:

Particularly thick indexable inserts with ground wiper chamfer.

#### Note:

Standard application values for  $a_e = 0.3 \times D$ .

Feed  $f_z$  per tooth: 0.2 - 1.8 mm

ISO code indexable insert: XELW160512-SR-DD

Type: ST1400

Corner radius: 1.2 mm

Programming radius at  $a_{p\max}$ : 4.18 mm

### Technical description

Indexable insert size	16
Type	ST1400
ISO code indexable insert	XELW160512-SR-DD
Programming radius at $a_{p\max}$	4.18 mm
Corner radius	1.2 mm

Grade	X400
Tool material	Carbide
Feed $f_z$ per tooth	0.2 - 1.8 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling