


**X.LW...SR-S, SC6525, Indexable insert size: 09 mm**

**Order data**

Order number	221926 09
GTIN	2050001735188
Item class	28E

**Description**
**Version:**

Particularly thick indexable inserts with ground wiper chamfer.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Feed  $f_z$  per tooth: 0.2 - 3 mm

ISO code indexable insert: XDLW090408-SR-D

Type: ST1400

Corner radius: 0.8 mm

Programming radius at  $a_{p\max}$ : 2.01 mm

**Technical description**

Type	ST1400
Indexable insert size	09
ISO code indexable insert	XDLW090408-SR-D
Programming radius at $a_{p\max}$	2.01 mm
Corner radius	0.8 mm

Grade	SC6525
Tool material	Carbide
Feed $f_z$ per tooth	0.2 - 3 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling