


X.LT..ER-D41, SC6525, Indexable insert size: 16 mm

Order data

Order number	221927 16
GTIN	4059782505926
Item class	28E

Description
Version:

Particularly thick indexable inserts with ground wiper chamfer.

Note:

Standard application values for $a_e = 0.3 \times D$.

Feed f_z per tooth: 0.2 - 2.5 mm

ISO code indexable insert: XELT160512-ER-D41

Type: ST1400

Corner radius: 1.2 mm

Programming radius at $a_{p\max}$: 4.18 mm

Technical description

Type	ST1400
Indexable insert size	16
ISO code indexable insert	XELT160512-ER-D41
Programming radius at $a_{p\max}$	4.18 mm
Corner radius	1.2 mm

Grade	SC6525
Tool material	Carbide
Feed f_z per tooth	0.2 - 2.5 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling