


X.LT...ER-D411, SP6519, Indexable insert size: 09 mm

Order data

Order number	221928 09
GTIN	2050002058637
Item class	28E

Description
Version:

Particularly thick indexable inserts with ground wiper chamfer.

Note:

Standard application values for $a_e = 0.3 \times D$.

Feed f_z per tooth: 0.2 - 2.5 mm

ISO code indexable insert: XDLT090412-ER-D411

Type: INOX; Ti

Corner radius: 1.2 mm

Programming radius at $a_{p\max}$: 2.27 mm

Technical description

Indexable insert size	09
Type	INOX; Ti
ISO code indexable insert	XDLT090412-ER-D411
Programming radius at $a_{p\max}$	2.27 mm
Corner radius	1.2 mm

Grade	SP6519
Tool material	Carbide
Feed f_z per tooth	0.2 - 2.5 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling