

**XDPT..ER-D41, SP6519, Indexable insert size: 09 mm****Order data**

Order number	221936 09
GTIN	4056544157386
Item class	28E

**Description****Version:**

Particularly thick indexable inserts with ground wiper chamfer.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Feed  $f_z$  per tooth: 0.3 - 2.5 mm

ISO code indexable insert: XDPT090408-ER-D41

Type: UNI

Corner radius: 0.8 mm

Programming radius at  $a_{p \max}$ : 2.01 mm

**Technical description**

Type	UNI
Indexable insert size	09
ISO code indexable insert	XDPT090408-ER-D41
Programming radius at $a_{p \max}$	2.01 mm
Corner radius	0.8 mm

Grade	SP6519
Tool material	Carbide
Feed $f_z$ per tooth	0.3 - 2.5 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling