


XDPT..ER-D41, SC6525, Indexable insert size: 09 mm

Order data

Order number	221940 09
GTIN	4056544157492
Item class	28E

Description
Version:

Particularly thick indexable inserts with ground wiper chamfer.

Note:

Standard application values for $a_e = 0.3 \times D$.

Feed f_z per tooth: 0.2 - 2.5 mm

ISO code indexable insert: XDPT090408ER-D41

Type: ST1400

Corner radius: 0.8 mm

Programming radius at $a_{p\max}$: 2.01 mm

Technical description

ISO code indexable insert	XDPT090408ER-D41
Indexable insert size	09
Type	ST1400
Programming radius at $a_{p\max}$	2.01 mm
Corner radius	0.8 mm

Grade	SC6525
Tool material	Carbide
Feed f_z per tooth	0.2 - 2.5 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling