


LOGU 030310 ER-GM, PR1525, Type: ST1400

Order data

Order number	221970 ST1400
GTIN	4960664741632
Item class	25A

Description
Version:

Double-sided indexable insert with 4 cutting edges. The convex cutting edge version of the insert ensures gentle entry of the cutting edge into the material.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{p\max} = 1$ mm.

Feed f_z per tooth: 0.2 - 1.5 mm

ISO code indexable insert: LOGU 030310 ER-GM

Type: ST1400

Corner radius: 1 mm

Programming radius at $a_{p\max}$: 1.6 mm

Technical description

ISO code indexable insert	LOGU 030310 ER-GM
Type	ST1400
Programming radius at $a_{p\max}$	1.6 mm
Corner radius	1 mm

Grade	PR1525
Tool material	Carbide
Feed f_z per tooth	0.2 - 1.5 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling