


**LOGU 030310 ER-GM, PR1535, Type: INOX**

**Order data**

Order number	221972 INOX
GTIN	4960664741649
Item class	25A

**Description**
**Version:**

Double-sided indexable insert with 4 cutting edges. The convex cutting edge version of the insert ensures gentle entry of the cutting edge into the material.

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_{p\max} = 1$  mm.

Feed  $f_z$  per tooth: 0.2 - 1.9 mm

ISO code indexable insert: LOGU 030310 ER-GM

Type: INOX

Corner radius: 1 mm

Programming radius at  $a_{p\max}$ : 1.6 mm

**Technical description**

Type	INOX
ISO code indexable insert	LOGU 030310 ER-GM
Programming radius at $a_{p\max}$	1.6 mm
Corner radius	1 mm

Grade	PR1535
Tool material	Carbide
Feed $f_z$ per tooth	0.2 - 1.9 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling