



## High feed rate milling cutter MFH Harrier, with bore, $\varnothing$ D / number of teeth Z: 100/6 mm



### Order data

Order number	222065 100/6
GTIN	4960664707768
Item class	250

### Description

#### Description:

MFH Harrier high feed rate indexable face mills enable short machining times thanks to high feed rates and high cutting depths. The approach angle in combination with the convex cutting edges reduces the cutting forces and minimises the tendency to vibrate.

#### Application:

For increased productivity in face milling, pocket milling and slot milling. Because the cutting forces are so low, large overhangs for plunge milling pose no problem.

Machining strategy: HPC

Through-coolant: yes

Number of cutting edges Z: 6

maximum cutting depth  $a_{p,max}$ : 2 mm

maximum cutting depth  $a_{p,max}$  for LD geometry: 5 mm

Overall length  $L_{tot}$ : 63 mm

Mounting bore  $\varnothing$ : 32 mm

Indexable insert size: 14

### Technical description

Cutting edge $\varnothing D_c$	100 mm
Mounting bore $\varnothing$	32 mm
Insert screw	229719 (20 IP; 4.5 Nm)
suitable indexable insert	SOMT..
maximum cutting depth $a_{p\max}$	2 mm
Overall length $L_{\text{tot}}$	63 mm
Indexable insert size	14
maximum cutting depth $a_{p\max}$ for LD geometry	5 mm
Number of cutting edges Z	6
Through-coolant	yes
Setting angle $\kappa$	90 degrees
Shank type	with bore
Milling application	Ramping
Milling application	Circular milling
Milling application	Plunging
Machining strategy	HPC

## Accessories

Clamping screw	229719
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