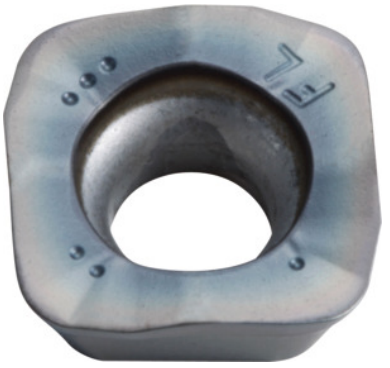
KYOCERA

SOMT.....ER-FL, PR1535, Type: 10



Order data

Order number	222088 10
GTIN	4960664708192
Item class	25A

Description

Version:
4-edge indexable inserts with convex cutting edges for low cutting forces.
Application:
FL geometry (surface-oriented) is the first choice for roughing on lower-powered machines.
Do not use for helical, plunging or contour milling, or on steep walls.
Note:
Standard application values for $a_e = 0.3 \times D$.
Corner radius: 2 mm
Programming radius at $a_{p\,max}$: 3 mm
Feed f_z per tooth: 0.5 – 1.8 mm

Technical description

Feed f_z per tooth	0.5 – 1.8 mm
Type	INOX
Programming radius at $a_{p\,max}$	3 mm
Corner radius	2 mm
ISO code indexable insert	SOMT..... ER-FL

Grade	PR1535
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling