


Indexable face mill 70° MFK, with bore, Ø D / number of teeth Z: 100/14 mm

Order data

Order number	223300 100/14
GTIN	4960664732753
Item class	250

Description
Version:

Face mills for high-performance machining of cast iron. Close and very close tooth spacing for maximum productivity when machining cast iron.

Advantage:

- **Cost-effective and stable machining by use of 10-edge pentagonal inserts.**
- **Reduced cutting forces thanks to balanced tool design and high approach angle.**

Through-coolant: no

maximum cutting depth $a_{p,max}$: 6 mm

maximum external $\varnothing D_{max}$: 109 mm

Overall length L_{tot} : 63 mm

Mounting bore \varnothing : 32 mm

suitable indexable insert: PN.. 1106

Wedge: 229720

Technical description

Wedge screw	229721
Overall length L_{tot}	63 mm

Wedge	229720
Cutting edge $\varnothing D_c$	100 mm
suitable indexable insert	PN.. 1106
Number of cutting edges Z	14
Mounting bore \varnothing	32 mm
maximum external $\varnothing D_{max}$	109 mm
maximum cutting depth $a_{p,max}$	6 mm
Shank type	with bore
Setting angle κ	70 degrees
Through-coolant	no
Type of product	Indexable insert cutter

Accessories

Wedge screw	229721
Wedge	229720