


**Indexable face mill 70° MFK, with bore, Ø D / number of teeth Z: 250/24 mm**

**Order data**

Order number	223300 250/24
GTIN	4960664732821
Item class	250

**Description**
**Version:**

Face mills for high-performance machining of cast iron. Close and very close tooth spacing for maximum productivity when machining cast iron.

**Advantage:**

- **Cost-effective and stable machining by use of 10-edge pentagonal inserts.**
- **Reduced cutting forces thanks to balanced tool design and high approach angle.**

Through-coolant: no

maximum cutting depth  $a_{p,max}$ : 6 mm

maximum external  $\varnothing D_{max}$ : 259 mm

Overall length  $L_{tot}$ : 63 mm

Mounting bore  $\varnothing$ : 60 mm

suitable indexable insert: PN.. 1106

Wedge: 229720

**Technical description**

Wedge	229720
Mounting bore $\varnothing$	60 mm

maximum cutting depth $a_{p\max}$	6 mm
Wedge screw	229721
Number of cutting edges Z	24
suitable indexable insert	PN.. 1106
maximum external $\varnothing D_{\max}$	259 mm
Overall length $L_{\text{tot}}$	63 mm
Cutting edge $\varnothing D_c$	250 mm
Shank type	with bore
Setting angle $\kappa$	70 degrees
Through-coolant	no
Type of product	Indexable insert cutter

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## Accessories

Wedge	229720
Wedge screw	229721