


Indexable face mill 70° MFK, with bore, Ø D / number of teeth Z: 250/36 mm

Order data

Order number	223300 250/36
GTIN	4960664732838
Item class	250

Description
Version:

Face mills for high-performance machining of cast iron. Close and very close tooth spacing for maximum productivity when machining cast iron.

Advantage:

- **Cost-effective and stable machining by use of 10-edge pentagonal inserts.**
- **Reduced cutting forces thanks to balanced tool design and high approach angle.**

Through-coolant: no

maximum cutting depth $a_{p,max}$: 6 mm

maximum external $\varnothing D_{max}$: 259 mm

Overall length L_{tot} : 63 mm

Mounting bore \varnothing : 60 mm

suitable indexable insert: PN.. 1106

Wedge: 229720

Technical description

Cutting edge $\varnothing D_c$	250 mm
Wedge	229720

Number of cutting edges Z	36
Mounting bore \varnothing	60 mm
maximum cutting depth $a_{p\max}$	6 mm
maximum external $\varnothing D_{\max}$	259 mm
Overall length L_{tot}	63 mm
Wedge screw	229721
suitable indexable insert	PN.. 1106
Shank type	with bore
Setting angle κ	70 degrees
Through-coolant	no
Type of product	Indexable insert cutter

Accessories

Wedge	229720
Wedge screw	229721