


**SPMT 1806 EDER-NB3P, PR1230, Type: ST1400**

**Order data**

Order number	224023 ST1400
GTIN	4960664609659
Item class	25A

**Description**
**Version:**

Special indexable insert geometry ensures reduced cutting forces and improved chip breaking. All types with **wiper cutters** for high feed rates.

**Application:**

**NB2P / NB3P:** For **reduced cutting forces**. Specially for large overhangs and thin workpieces.

**Note:**

**The milling cutters are alternately equipped with equal numbers of indexable inserts of forms NB2 and NB3.** Comply with the assignment instructions on the cutter.

Standard application values for  $a_e = 1 \times D$ .

Application: soft-cutting

Feed  $f_z$  per tooth: 0.06 - 0.15 mm

**Technical description**

Feed $f_z$ per tooth	0.06 - 0.15 mm
Type	ST1400
ISO code indexable insert	SPMT 1806 EDER-NB3P
Grade	PR1230

Tool material	Carbide
Application	soft-cutting
Number of changes/inserts	4
Type of product	Indexable insert for milling