


**SPMT 1806 EDSR-NB3T, PR1210, Type: GG**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 224029 GG     |
| GTIN         | 4960664609154 |
| Item class   | 25A           |

**Description**
**Version:**

Special indexable insert geometry ensures reduced cutting forces and improved chip breaking. All types with **wiper cutters** for high feed rates.

**Application:**

**NB2T / NB3T:** Ideal for **interrupted cutting**, high cutting speeds and high feed rates.

**Note:**

**The milling cutters are alternately equipped with equal numbers of indexable inserts of forms NB2 and NB3.** Comply with the assignment instructions on the cutter.

Standard application values for  $a_e = 1 \times D$ .

Application: Roughing

Feed  $f_z$  per tooth: 0.06 - 0.25 mm

**Technical description**

|                           |                     |
|---------------------------|---------------------|
| Feed $f_z$ per tooth      | 0.06 - 0.25 mm      |
| Type                      | GG                  |
| ISO code indexable insert | SPMT 1806 EDSR-NB3T |
| Grade                     | PR1210              |

|                           |                              |
|---------------------------|------------------------------|
| Tool material             | Carbide                      |
| Application               | Roughing                     |
| Number of changes/inserts | 4                            |
| Type of product           | Indexable insert for milling |