


Shoulder mill 90° MEW, Plain shank, Ø D / number of teeth Z: 18/2L mm

Order data

| | |
|--------------|---------------|
| Order number | 225200 18/2L |
| GTIN | 4960664648078 |
| Item class | 250 |

Description
Version:
Cost-efficient due to 4 cutting edges.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 10 mm

Overhang L_1 : 25 mm

Overall length L_{tot} : 100 mm

Shank Ø D_s h6: 16 mm

suitable indexable insert: LOMU..

Indexable insert size: 10

Technical description

| | |
|-----------------------------------|----------------------|
| Indexable insert size | 10 |
| Insert screw | 229713 (8IP; 1.2 Nm) |
| suitable indexable insert | LOMU.. |
| Cutting edge Ø D_c | 18 mm |
| Overall length L_{tot} | 100 mm |
| Overhang L_1 | 25 mm |
| maximum cutting depth $a_{p\max}$ | 10 mm |
| Shank Ø D_s h6 | 16 mm |
| Number of cutting edges Z | 2 |
| Shank type | Plain shank |

| | |
|------------------------|-------------------------|
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Milling application | Plunging |
| Through-coolant | yes |
| Type of product | Indexable insert cutter |

Accessories

| | |
|----------------|--------|
| Clamping screw | 229713 |
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