


**LOMU...12ER-GM, PR1525, Indexable insert size: 15**

**Order data**

Order number	225226 15
GTIN	4960664685783
Item class	25A

**Description**
**Version:**

MEGACOAT-coated indexable inserts with 4 edges – due to double-sided version. The high axial rake angle up to a maximum of 10° significantly reduces the cutting force.

**Note:**

Standard application values for  $a_e=0.3 \times D$ .

Feed  $f_z$  per tooth: 0.06 - 0.25 mm

ISO code indexable insert: LOMU...12ER-GM

Type: ST1400

Corner radius: 1.2 mm

**Technical description**

Type	ST1400
ISO code indexable insert	LOMU...12ER-GM
Corner radius	1.2 mm
Grade	PR1525
Tool material	Carbide

Feed $f_z$ per tooth	0.06 - 0.25 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling