



## Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z: 100/5 mm



### Order data

Order number	225615 100/5
GTIN	4960664647620
Item class	250

### Description

#### Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Through-coolant: yes

maximum cutting depth  $a_{p,max}$ : 8 mm

Overall length  $L_{tot}$ : 50 mm

Mounting bore Ø: 32 mm

suitable indexable insert: WNMU 0806..

Insert screw: 229700 (T15; 4.2 Nm)

Shim: 229751

### Technical description

Cutting edge Ø $D_c$	100 mm
suitable indexable insert	WNMU 0806..

maximum cutting depth $a_{p\max}$	8 mm
Insert screw	229700 (T15; 4.2 Nm)
Mounting bore $\varnothing$	32 mm
Overall length $L_{\text{tot}}$	50 mm
Shim	229751
Number of cutting edges Z	5
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

Shim	229751
Clamping screw	229700