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Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z: 100/9 mm



Order data

Order number	225615 100/9
GTIN	4960664647767
Item class	250

Description

Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness. Through-coolant: yes

maximum cutting depth $a_{p max}$: 8 mm Overall length L_{tot} : 50 mm Mounting bore Ø: 32 mm suitable indexable insert: WNMU 0806.. Insert screw: 229701 (T15; 3.5 Nm)

Technical description

maximum cutting depth $a_{p max}$	8 mm
Cutting edge $Ø D_c$	100 mm
suitable indexable insert	WNMU 0806

Overall length L _{tot}	50 mm	
Mounting bore Ø	32 mm	
Insert screw	229701 (T15; 3.5 Nm)	
Number of cutting edges Z	9	
Shank type	with bore	
Setting angle ĸ	90 degrees	
Milling application	End milling	
Milling application	Plunging	
Through-coolant	yes	
Type of product	Indexable insert cutter	

Accessories

Clamping screw	229701
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