



Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z: 250/12 mm



Order data

Order number	225615 250/12
GTIN	4960664647668
Item class	250

Description

Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness. Without internal cooling.

Through-coolant: yes

maximum cutting depth $a_{p,max}$: 8 mm

Overall length L_{tot} : 63 mm

Mounting bore Ø: 60 mm

suitable indexable insert: WNMU 0806..

Insert screw: 229700 (T15; 4.2 Nm)

Shim: 229751

Technical description

Mounting bore Ø	60 mm
Shim	229751

Overall length L_{tot}	63 mm
maximum cutting depth $a_{p\ max}$	8 mm
Insert screw	229700 (T15; 4.2 Nm)
Cutting edge $\varnothing D_c$	250 mm
suitable indexable insert	WNMU 0806..
Number of cutting edges Z	12
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	Indexable insert cutter

Accessories

Shim	229751
Clamping screw	229700