



## Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z: 250/14 mm



### Order data

Order number	225615 250/14
GTIN	4960664647736
Item class	250

### Description

#### Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness. Without internal cooling.

Through-coolant: yes

maximum cutting depth  $a_{p\max}$ : 8 mm

Overall length  $L_{\text{tot}}$ : 63 mm

Mounting bore Ø: 60 mm

suitable indexable insert: WNMU 0806..

Insert screw: 229700 (T15; 4.2 Nm)

### Technical description

maximum cutting depth $a_{p\max}$	8 mm
Mounting bore Ø	60 mm
Cutting edge Ø $D_c$	250 mm

Overall length $L_{tot}$	63 mm
Insert screw	229700 (T15; 4.2 Nm)
suitable indexable insert	WNMU 0806..
Number of cutting edges Z	14
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

Clamping screw	229700
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