KYOCER

Indexable milling cutter 90° MFWN, with bore, \varnothing D / number of teeth Z: 63/4 mm



Order data

| Order number | 225615 63/4 |
|--------------|---------------|
| GTIN | 4960664647675 |
| Item class | 250 |

Description

Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Through-coolant: yes

maximum cutting depth a_{p max}: 8 mm

Overall length L_{tot}: 40 mm Mounting bore Ø: 22 mm

suitable indexable insert: WNMU 0806.. Insert screw: 229700 (T15; 4.2 Nm)

Technical description

| maximum cutting depth a _{p max} | 8 mm |
|--|----------------------|
| Mounting bore \varnothing | 22 mm |
| Insert screw | 229700 (T15; 4.2 Nm) |

| suitable indexable insert | WNMU 0806 |
|---------------------------------|-------------------------|
| Cutting edge Ø D _C | 63 mm |
| Overall length L _{tot} | 40 mm |
| Number of cutting edges Z | 4 |
| Shank type | with bore |
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Milling application | Plunging |
| Through-coolant | yes |
| Type of product | Indexable insert cutter |

Accessories

Clamping screw 229700