



## Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z: 80/4 mm



### Order data

Order number	225615 80/4
GTIN	4960664647613
Item class	250

### Description

#### Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Through-coolant: yes

maximum cutting depth  $a_{p,max}$ : 8 mm

Overall length  $L_{tot}$ : 50 mm

Mounting bore Ø: 27 mm

suitable indexable insert: WNMU 0806..

Insert screw: 229700 (T15; 4.2 Nm)

Shim: 229751

### Technical description

suitable indexable insert	WNMU 0806..
Overall length $L_{tot}$	50 mm

Insert screw	229700 (T15; 4.2 Nm)
maximum cutting depth $a_{p\max}$	8 mm
Shim	229751
Cutting edge $\varnothing D_c$	80 mm
Mounting bore $\varnothing$	27 mm
Number of cutting edges Z	4
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

Clamping screw	229700
Shim	229751